








micRun® 系列刀桿 HSK

| Standard | | | | | | Cylindrical collets |
|---|---|---|---|---|---|---|
| HSK/MR HSK/MRM | SK/ MR | BT/ MR | BT+/ MR | CAT/ MR | CAT+/ MR | CYL/MR CYL/MRM |
|  |  |  |  |  |  |  |
| Page 226 | Page 230 | Page 232 | Page 234 | Page 236 | Page 238 | Page 240 |



HSK toolholders

專為旋轉應用而設計，適用於高速加工，這類加工穩定的性能極為重要

DIN 69893/ISO 12164

特色

全系列偏擺 $TIR \leq 3\mu m @ 3xD$

我們的 micRun® 刀桿、筒夾與螺帽，所有組件組合在一起，確保最小偏擺與最高精度

刀桿偏擺 $TIR \leq 1\mu m$

從內錐度到外錐度

面粗糙最大 Ra 0.25

達到最大夾持力與最高扭力傳輸

動平衡

100% 平衡至 G 2.5 @ 25,000 rpm / < 1gmm.

刀桿包含 MR 螺帽

保障最佳精度與最高夾持力

抗震

我們的刀柄具有良好的減震性能，可維持較高的表面光潔度，並有助於防止顫動。

刀桿含螺帽，不含扳手與其他配件

動平衡

| | |
|---------|------------------------|
| HSK 25 | balanced to 90,000 rpm |
| HSK 32 | balanced to 60,000 rpm |
| HSK 40 | balanced to 45,000 rpm |
| HSK 50 | balanced to 36,000 rpm |
| HSK 63 | G 2.5 @ 25,000 rpm |
| HSK 80 | G 2.5 @ 25,000 rpm |
| HSK 100 | G 2.5 @ 25,000 rpm |
| HSK 125 | G 2.5 @ 25,000 rpm |



Expert advice

所有 HSK-A and HSK-E 刀桿都可搭配 KSR 進水管

KSR part numbers please refer to page 345.

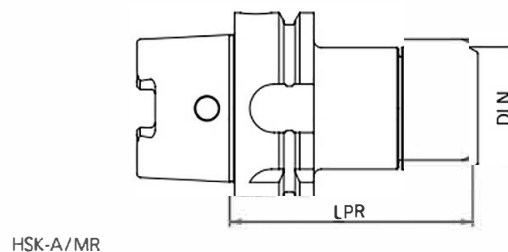
HSK-A toolholders

| HSK-AB | HSK-A |
|------------|-----------|
| ISO 12164 | DIN 69893 |
| compatible | ISO 12164 |

| Type | Part no. | 尺寸 [mm] | | 配件 |
|-----------------------|------------|---------|-----|------------|
| | | DLN | LPR | |
| HSK-A 32 | | | | |
| HSK-A 32/MRM 16 x 060 | 5532.11620 | 24 | 60 | 7855.16800 |
| HSK-A 32/MRM 16 x 100 | 5532.11650 | 24 | 100 | 7855.16800 |
| HSK-A 40 | | | | |
| HSK-A 40/MR 11 x 050 | 5540.11110 | 16 | 50 | 7855.11000 |
| HSK-A 40/MR 16 x 060 | 5540.11620 | 28 | 60 | 7855.16000 |
| HSK-A 40/MR 16 x 100 | 5540.11650 | 28 | 100 | 7855.16000 |
| HSK-A 40/MRM 16 x 055 | 5540.11617 | 24 | 55 | 7855.16800 |
| HSK-A 40/MR 25 x 080 | 5540.12540 | 40 | 80 | 7855.25000 |
| HSK-A 50 | | | | |
| HSK-A 50/MR 16 x 100 | 5550.11650 | 28 | 100 | 7855.16000 |
| HSK-A 50/MR 25 x 080 | 5550.12540 | 40 | 80 | 7855.25000 |
| HSK-A 63 | | | | |
| HSK-A 63/MR 11 x 100 | 5563.11150 | 16 | 100 | 7855.11000 |
| HSK-A 63/MR 11 x 160 | 5563.11180 | 16 | 160 | 7855.11000 |
| HSK-A 63/MR 16 x 100 | 5563.11650 | 28 | 100 | 7855.16000 |
| HSK-A 63/MR 25 x 080 | 5563.12540 | 40 | 80 | 7855.25000 |
| HSK-A 63/MR 25 x 160 | 5563.12580 | 40 | 160 | 7855.25000 |
| HSK-A 63/MR 32 x 070 | 5563.13230 | 50 | 70 | 7855.32000 |
| HSK-A 63/MR 32 x 100 | 5563.13250 | 50 | 100 | 7855.32000 |

刀桿包含HIQ/MR螺帽

HSK-A: DIN SD 69873 法蘭邊緣的晶片孔可依需求訂製

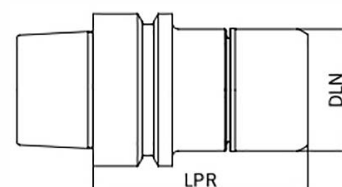


HSK-E toolholders

| HSK-EB | HSK-E |
|------------|-----------|
| ISO 12164 | DIN 69893 |
| compatible | ISO 12164 |

| Type | Part no. | 尺寸 [mm] | | 配件 |
|-------------------------|------------|---------|-----|------------|
| | | DLN | LPR | |
| HSK-E 25 | | | | |
| HSK-E 25 / MR 11 x 045 | 5525.11114 | 16 | 45 | 7855.11000 |
| HSK-E 25 / MRM 16 x 045 | 5525.11618 | 24 | 45 | 7855.16800 |
| HSK-E 32 | | | | |
| HSK-E 32 / MR 11 x 060 | 5532.11124 | 16 | 60 | 7855.11000 |
| HSK-E 32 / MRM 16 x 055 | 5532.11618 | 24 | 55 | 7855.16800 |
| HSK-E 40 | | | | |
| HSK-E 40 / MR 11 x 050 | 5540.11114 | 16 | 50 | 7855.11000 |
| HSK-E 40 / MR 11 x 100 | 5540.11154 | 16 | 100 | 7855.11000 |
| HSK-E 40 / MRM 16 x 055 | 5540.11618 | 24 | 55 | 7855.16800 |
| HSK-E 40 / MRM 16 x 080 | 5540.11648 | 24 | 80 | 7855.16800 |
| HSK-E 40 / MR 25 x 065 | 5540.12520 | 40 | 65 | 7855.25000 |
| HSK-E 50 | | | | |
| HSK-E 50 / MR 16 x 100 | 5550.11654 | 28 | 100 | 7855.16000 |
| HSK-E 50 / MR 25 x 070 | 5550.12534 | 40 | 70 | 7855.25000 |

刀桿包含 HIQ / MR螺帽





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